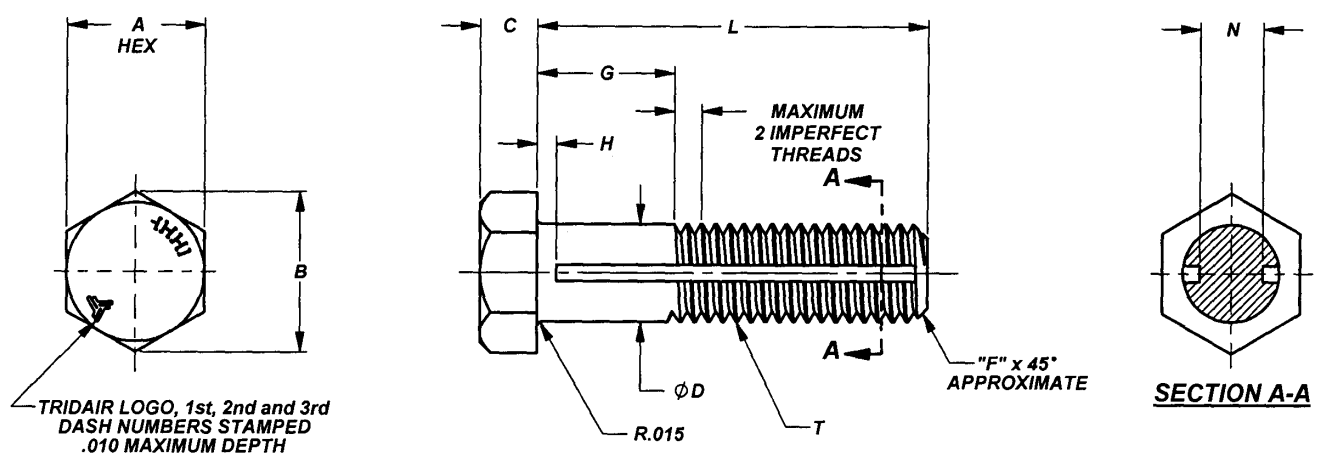
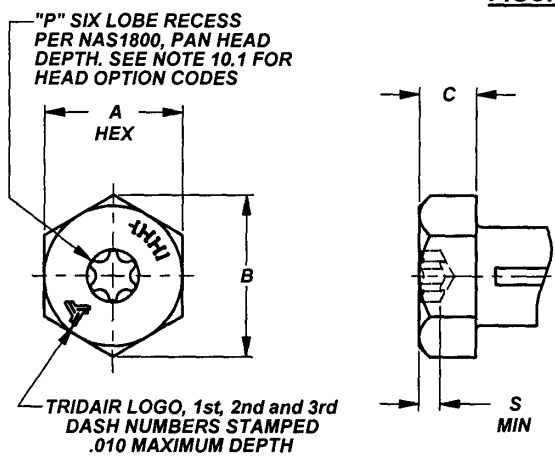


MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED



**FIGURE 1 - HEX SOCKET RECESS**



**FIGURE 2 - TORX RECESS**

**TABLE 1**

NOMINAL THREAD SIZE	T THREAD PER AS8879	A HEX	B REF	C	φD	F	H MAX	K
- 1	.1380-32 UNJC-3A	.250 .244	.272	.138 .134	.1375 .1365	.030	.050	.040
- 2	.1640-32 UNJC-3A	.250 .244	.272	.164 .159	.1635 .1625	.030	.050	.040
- 3	.1900-32 UNJF-3A	.312 .305	.348	.190 .185	.1895 .1885	.030	.050	.040
- 4	.2500-28 UNJF-3A	.375 .367	.410	.250 .244	.2495 .2485	.035	.050	.040
- 5	.3125-24 UNJF-3A	.500 .489	.545	.312 .306	.3120 .3115	.040	.065	.050
- 6	.3750-24 UNJF-3A	.562 .551	.614	.375 .368	.3745 .3740	.040	.065	.050

**TABLE 1 CON'T**

NOMINAL THREAD SIZE	T THREAD PER AS8879	N MIN	P RECESS NUMBER	R RAD	S MIN	ULTIMATE TENSILE STRENGTH MINIMUM (CALCULATED)	ULTIMATE SHEAR STRENGTH MINIMUM THRU THREAD (CALCULATED)
- 1	.1380-32 UNJC-3A	.067	T10	.010 .005	.044	1,080 LBS.	750 LBS.
- 2	.1640-32 UNJC-3A	.086	T20	.020 .010	.044	1,650 LBS.	990 LBS.
- 3	.1900-32 UNJF-3A	.108	T20	.020 .010	.054	2,425 LBS.	1,450 LBS.
- 4	.2500-28 UNJF-3A	.182	T30	.020 .010	.054	4,625 LBS.	2,775 LBS.
- 5	.3125-24 UNJF-3A	.205	T30	.020 .010	.064	7,400 LBS.	4,425 LBS.
- 6	.3750-24 UNJF-3A	.288	T40	.025 .015	.069	11,300 LBS.	7,300 LBS.

INTERIM DOCUMENT REVISION	DAF#	117431
Rev.	Date	10/8/2018
C1		

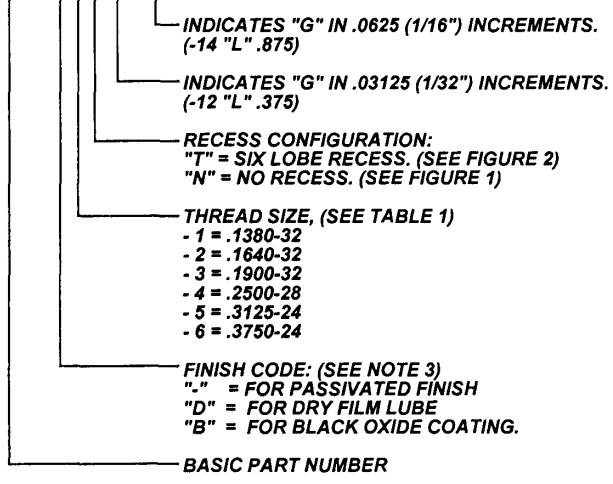
PROJECT NUMBER: PROJECT NUMBER: 95-038, 96-037A

APPROVED DATE <b>3 OCT 95</b>	CURRENT DESIGN ACTIVITY: <b>ARCONIC</b> Arconic Fastening Systems	TITLE: <b>SCREW, CAPTIVE, HEX HEAD, CRES, 160 KSI</b>	CURRENT DESIGN ACTIVITY: <b>CAGE CODE: 29372</b>
REV. LETTER AND DATE <b>C 30 SEP 15</b>	<b>TRIDAIR PRODUCTS</b> 300 W. LOMITA BLVD. TORRANCE, CA. 90505	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	<b>SALES DRAWING NO.</b> <b>CA22040-()-()-()</b>
DAF NUMBER <b>DAF 112620</b>		ANGLES DECIMALS _XX = ±.02 _XXX = ±.010	<b>SHEET 1 OF 5</b>

S43867

**NOTES; UNLESS OTHERWISE SPECIFIED:**

1. MATERIAL:
  - 1.1 A286 CRES PER AMS5731 OR AMS5737.
2. HEAT TREAT:
  - 2.1 160 KSI MINIMUM TENSILE.
3. FINISH:
  - 3.1 PASSIVATED PER AMS2700.
  - 3.2 OPTIONAL: DRY FILM LUBE PER AS5272, DESIGNATED BY LETTER "D" (DIMENSIONS APPLY BEFORE LUBE).
  - 3.3 OPTIONAL: BLACK OXIDE COATING PER MIL-DTL-13924, DESIGNATED BY LETTER "B".
4. THESE SCREWS ARE DESIGNED TO BE USED WITH CA2210-()R RETAINING RING TO CAPTIVATE TO PANEL.
5. PANEL PREPARATION PER ALCOA FASTENING SYSTEMS CAL-STD-0260.
6. INSTALLATION PROCEDURE PER ALCOA FASTENING SYSTEMS SALES DRAWING NUMBER CA2210T-().
7. TOLERANCES, UNLESS OTHERWISE SPECIFIED: .XX .02, .XXX .010, ANGLES 2°.
8. MAGNETIC PERMEABILITY IS LESS THAN 2.0 (AIR = 1.0) FOR A FIELD STRENGTH OF H200 OERSTEDS  
 MAGNETIC PERMEABILITY INDICATOR PER ASTM A342.
9. LONGER GRIPS (IN 1/32" INCREMENTS) AND LONGER LENGTHS (IN 1/16" INCREMENTS) THAN ARE SHOWN  
 IN TABLES 2 THRU 7 MAY BE ORDERED.
10. STANDARD PARTS CALLOUT EXAMPLES COVERING DASH NUMBERS SHOWN IN TABLES 2 THRU 7:
  - 10.1 CA22040 D 3 T 12 - 14



MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
C1	10/8/2018	117431

APPROVED DATE <b>3 OCT 95</b>	CURRENT DESIGN ACTIVITY: <b>ARCONIC</b> Arconic Fastening Systems	TITLE: <b>SCREW, CAPTIVE, HEX HEAD,                  CRES, 160 KSI</b>	CURRENT DESIGN ACTIVITY: <b>CAGE CODE: 29372</b>
REV. LETTER AND DATE <del>C1</del> <b>30 SEP 15</b>	TRIDAIR PRODUCTS 300 W. LOMITA BLVD. TORRANCE, CA. 90505	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	SALES DRAWING NO. <b>CA22040-()-()-()</b>
DAF NUMBER <del>DAF 112020</del>		ANGLES = ±3° DECIMALS .XX = ±.02 .XXX = ±.010	SHEET 2 OF 5

S43867

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

**TABLE 2**


	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.1380-32 SIZE FIRST DASH NUMBER 1	-2-5	-----	-----	-----	-----	-----	-----	-----	-----	.312
	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-8-7	-9-7	-10-7	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-10-8	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

**TABLE 3**

	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.1640-32 SIZE FIRST DASH NUMBER -2	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-8-7	-9-7	-10-7	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-10-8	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

INTERIM DOCUMENT REVISION	
Rev.	DAF#
<i>CI</i>	117431
Date	
10/8/2018	

S43867

APPROVED DATE <b>3 OCT 95</b>	 <b>ARCONIC</b> Arconic Fastening Systems TRIDAIR PRODUCTS 300 W. LOMITA BLVD. TORRANCE, CA. 90505	TITLE: <b>SCREW, CAPTIVE, HEX HEAD, CRES, 160 KSI</b>	CURRENT DESIGN ACTIVITY: <b>CAGE CODE: 29372</b>
REV. LETTER AND DATE <b>G 30 SEP 15</b>		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	ANGLES = ±3° DECIMALS .XX = ±.02 .XXX = ±.010
DAF NUMBER <b>DAF 112020</b>			SHEET 3 OF 5

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

**TABLE 4**


	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.1900-32 SIZE FIRST DASH NUMBER -3	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-8-7	-9-7	-----	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-10-8	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

**TABLE 5**

	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.2500-28 SIZE FIRST DASH NUMBER -4	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-8-7	-9-7	-----	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-10-8	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

INTERIM DOCUMENT REVISION	
Rev.	DAF#
C1	117431
Date	
10/8/2018	

S43867	APPROVED DATE 3 OCT 95	 <b>ARCONIC</b> Arconic Fastening Systems <b>TRIDAIR PRODUCTS</b> 3000 W. LOMITA BLVD. TORRANCE, CA 90505	TITLE: <b>SCREW, CAPTIVE, HEX HEAD, CRES 160 KSI</b>	CURRENT DESIGN ACTIVITY: CAGE CODE: 29372
	REV. LETTER AND DATE <del>C</del> 30 SEP 15		SALES DRAWING NO.	
	DAF NUMBER DAF 142620		CA22040-()-()-() SHEET 4 OF 5	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ANGLES DECIMALS .XX = .02 .XXX = .010 ASME Y14.5M TOLERANCES:

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

THIS DRAWING EMBODIES A CONFIDENTIAL, PROPRIETARY DESIGN & ALL DESIGN, MANUFACTURING PRODUCTION, USE & SALE RIGHTS REGARDING SAME ARE EXPRESSLY RESERVED.

**TABLE 6**


	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.3125-24 SIZE FIRST DASH NUMBER -5	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-----	-----	-----	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-----	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

**TABLE 7**

	G GRIP									L LENGTH
	.062	.094	.125	.156	.187	.218	.250	.281	.312	
.3750-24 SIZE FIRST DASH NUMBER -6	-2-7	-3-7	-4-7	-5-7	-6-7	-7-7	-----	-----	-----	.437
	-2-8	-3-8	-4-8	-5-8	-6-8	-7-8	-8-8	-9-8	-----	.500
	-2-9	-3-9	-4-9	-5-9	-6-9	-7-9	-8-9	-9-9	-10-9	.562
	-2-10	-3-10	-4-10	-5-10	-6-10	-7-10	-8-10	-9-10	-10-10	.625
	-2-11	-3-11	-4-11	-5-11	-6-11	-7-11	-8-11	-9-11	-10-11	.687
	-2-12	-3-12	-4-12	-5-12	-6-12	-7-12	-8-12	-9-12	-10-12	.750
	-2-13	-3-13	-4-13	-5-13	-6-13	-7-13	-8-13	-9-13	-10-13	.812
	-2-14	-3-14	-4-14	-5-14	-6-14	-7-14	-8-14	-9-14	-10-14	.875
	-2-15	-3-15	-4-15	-5-15	-6-15	-7-15	-8-45	-9-15	-10-15	.937
	-2-16	-3-16	-4-16	-5-16	-6-16	-7-16	-8-16	-9-16	-10-16	1.000
	-2-17	-3-17	-4-17	-5-17	-6-17	-7-17	-8-17	-9-17	-10-17	1.062
	-2-18	-3-18	-4-18	-5-18	-6-18	-7-18	-8-18	-9-18	-10-18	1.125
	-2-19	-3-19	-4-19	-5-19	-6-19	-7-19	-8-19	-9-19	-10-19	1.187
	-2-20	-3-20	-4-20	-5-20	-6-20	-7-20	-8-20	-9-20	-10-20	1.250
	-2-21	-3-21	-4-21	-5-21	-6-21	-7-21	-8-21	-9-21	-10-21	1.312
	-2-22	-3-22	-4-22	-5-22	-6-22	-7-22	-8-22	-9-22	-10-22	1.375
	-2-23	-3-23	-4-23	-5-23	-6-23	-7-23	-8-23	-9-23	-10-23	1.437
	-2-24	-3-24	-4-24	-5-24	-6-24	-7-24	-8-24	-9-24	-10-24	1.500
	-2-25	-3-25	-4-25	-5-25	-6-25	-7-25	-8-25	-9-25	-10-25	1.562
	-2-26	-3-26	-4-26	-5-26	-6-26	-7-26	-8-26	-9-26	-10-26	1.625
	-2-27	-3-27	-4-27	-5-27	-6-27	-7-27	-8-27	-9-27	-10-27	1.687
	-2-28	-3-28	-4-28	-5-28	-6-28	-7-28	-8-28	-9-28	-10-28	1.750

INTERIM DOCUMENT REVISION	DAF#	117431
Rev.	Date	10/8/2018
C-1		

S43867

APPROVED DATE 3 OCT 95	CURRENT DESIGN ACTIVITY:  <b>ARCONIC</b> Arconic Fastening Systems	TITLE: <b>SCREW, CAPTIVE, HEX HEAD, CRES, 160 KSI</b>	CURRENT DESIGN ACTIVITY: CAGE CODE: 29372
REV. LETTER AND DATE <del>C</del> 30 SEP 15	TRIDAIR PRODUCTS 300 W. LOMITA BLVD. TORRANCE, CA. 90505	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	SALES DRAWING NO. <b>CA22040-()-()-()</b>
DAF NUMBER <del>DAF 112020</del>		ANGLES = ±3° DECIMALS .XX = ±.02 .XXX = ±.010	SHEET 5 OF 5